



Material - ASTM A148 Grade 80-40

Standard Specification for Steel Castings, High Strength for Structural Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A148 / A148M Steel Castings, High Strength for Structural Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Sulphur	S %	0.060 Max.	Normalising or Annealing or Hardening + Tempering	
Phosphorus	P %	0.050 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	550 min.
			Yield Strength in Mpa	275 min.
			Elongation in %	18 min.
			Reduction of Area in %	30 min.
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
D50400	UNS	USA	Casting
A148 Grade 80-50	ASTM	USA	Casting
A148 Grade 90-60	ASTM	USA	Casting
A148 Grade 105-85	ASTM	USA	Casting
A148 Grade 115-95	ASTM	USA	Casting
A148 Grade 130-115	ASTM	USA	Casting
Grade 135-125	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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